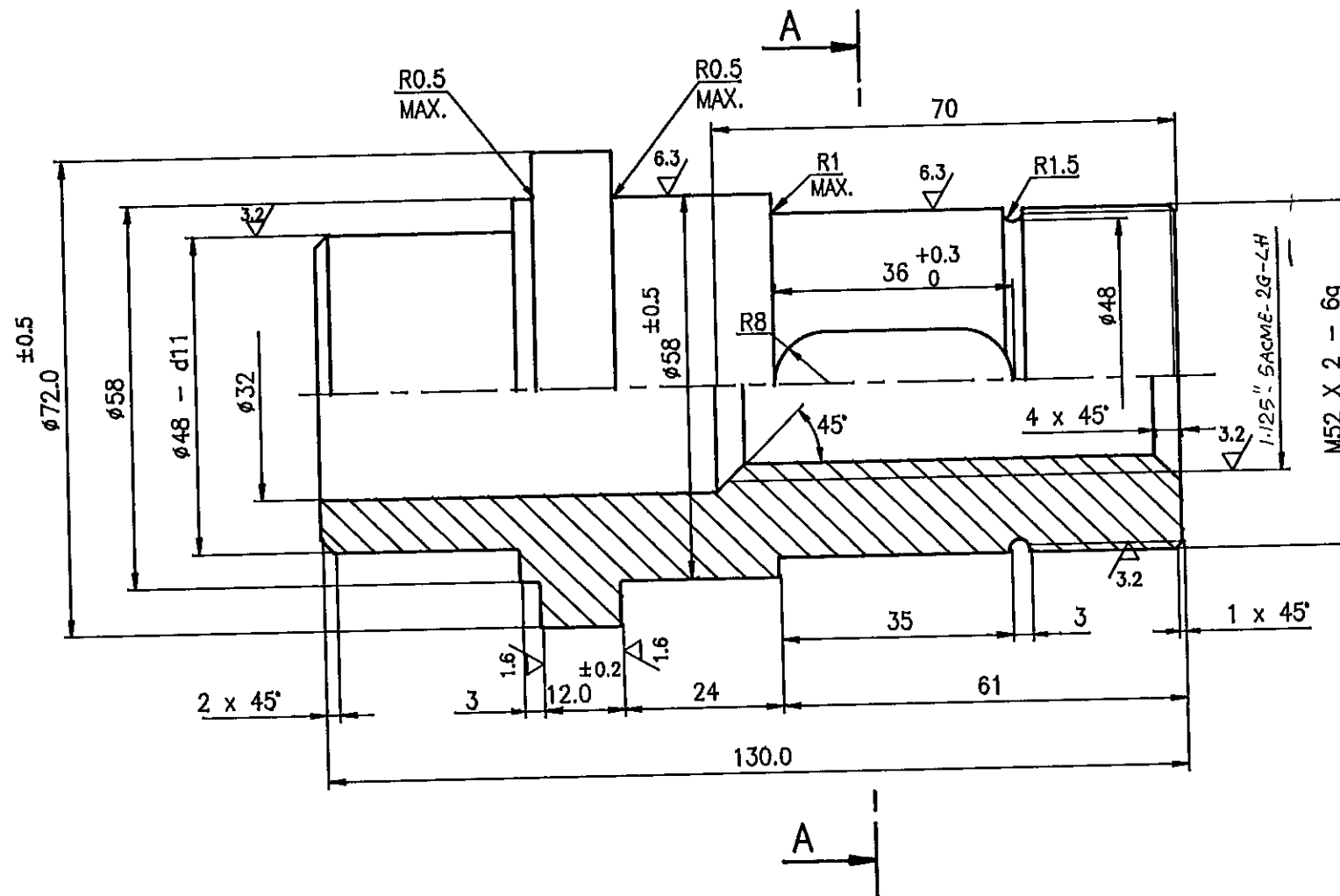


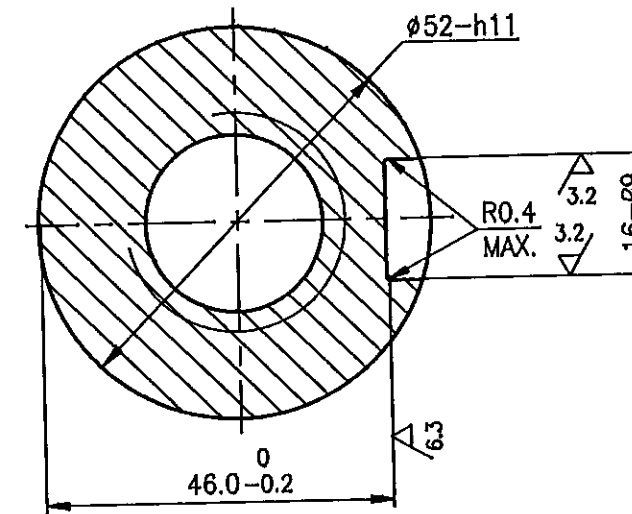
ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

DRAWING NO. 3-V-F503-17652

12.5 / 6.3 3.2 1.6



SECTION - AA



$\phi 52 - h11$	-0
	-0.190
$\phi 48 - d11$	-0.240
	-0.080
16 - P 9	-0.018
	-0.061

NOTE

01. BREAK ALL SHARP CORNERS.

01	SUGGESTED SIZE BAR $\phi 75 \times 140$	-	IS 305 GR AB1 CERTIFY	-	60	1.75	4.85	-	014
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	M.SRINIVASAN	14.08	31.5.96	
APPD	K.S.RAMAN	16.08	1.6.96	
	N.NAGARAJAN	16.08	1.6.96	

DEPT VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
CODE 320	NTS	1.75	Component Code :93 167 078 0000 CAD :C317652	
TITLE	CARD CODE	DRAWING NO.	REV	
YOKE BUSH	U 01	3-V-F503-17652		

REV	DATE	ALTERED
		CHD & APPD

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